

ISSUE # 1

JUNE 1986

Welcome to the ATARI Independent Service Center (ISC)/Independent Computer Specialty Service Center (ICSSC) Factory Authorized Network.

My name is Randy Hain. I am the Technical Services Manager for ATARI. As some of you have been with ATARI many years and others only a few months I would like to take this opportunity to outline the current ATARI Service policy.

We at ATARI firmly believe in the Performance, Quality and Reliability of our products. As with any item, some units will not function properly. ATARI has developed the following system for the repair and/or replacement of any product that may exhibit a problem within the warranty period.

As indicated above there are two (2) types of service centers, ISC & ICSSC. They are similar in that each is fully capable of repairing defective items. The distinction between them is that an ICSSC <u>MUST</u> sell as well as service our 16 Bit product line as well as any other part of the line he wishes. The ISC, for the most part, is a "Service <u>ONLY</u>" center and will be the most likely to handle the older games and computers for our customers. All Dealers selling the "ST" line (520 & 1040) must be an ICSSC and perform their own service.

4% Service Allowance

A 4% D.F.I. deduction will be allowed on all products, except software, purchased from ATARI to cover the cost of parts and labor required to repair any item requiring service during the warranty period. Example: for each 1040ST Color System you may deduct 4% or \$33.60 based on the 05/01/86 Dealer Cost of \$840.00. For ten (10) systems it is \$336.00, and for fifty (50) systems it is more than \$1,600.00 in your pocket.

Any new ATARI dealer who orders the 1040 or 520ST computers will have a 14-day "burn-in" period from the date of invoice to unpack and inspect the computers for defectives. If any defects are discovered the dealer is to notify ATARI (408) 745-4342) to request an RMA (Return Material Authorization). When calling you will need to supply the following information: Sales Order Number, Model Number, Serial Number and Reason for return.

Following the 14-day "burn-in" period, the servicing of any defectives is the responsibility of the dealer and is covered by this 4% D.F.I. service allowance. New Dealers will have six months from the time of becoming an ATARI dealer to exercise this policy.

Existing ATARI Dealers may also take advantage of the "burn-in" period for new machines (i.e., the 1040ST) for six (6) months after first shipment.

Software Defectives: ATARI CORP. will deduct 2% from customer invoice for software purchases. This 2% D.F.I. covers all in warranty customer returns. ATARI CORP. will not accept any defective software returns. All software defectives sent to ATARI will be disposed of and no credit given.

Service Policy & Procedures

As repairs or adjustments are needed in or out of warranty, the ISC or ICSSC will perform the required service for his customer. The cost of these services will be from his "4% Service Fund" or the customer for post warranty service.

Service Options

There are four (4) levels of Service Support offered on most ATARI products which are:

- Whole Unit Exchange Service (pricing enclosed)
- 2. Subassembly Exchange Service (pricing enclosed)
- Proprietary Component Parts Sales (pricing enclosed)
- 4. Technical Documentation & Support (FSM's)

Each product will have at least one or two of these options open to the servicing dealer.

Technical Documentation & Support:

Most products will have a detailed Service Manual with parts list, mechanical & electronic drawings, as well as a system overview. Each ISC & ICSSC can ask questions of the technical support group at (408) 725-2466. Please keep this number for "Dealers only". End users will not be best served at this number (they should call Customer Relations at (408) 745-2367).

Whole Unit Exchange Program

Each ATARI product will be covered by this program. Any defective product may be returned to ATARI for exchange with a fully functioning unit. In some cases ATARI may substitute a similar or better product, this will be done when we are unable to complete the exchange in a timely manner. If you must have the same model back you should check in advance as to current status on that model.

To exchange a whole unit you should do the following:

- 1. Pack unit complete with all accessories.
- 2. Enclose check for exchange charge (see pricelist).
- 3. Ship PREPAID to: ATARI CPS

360 Caribbean Drive, Door #4E Sunnyvale, CA 94089

Typical turnaround is 3-5 days at exchange center. These units will carry the same 90 day warranty as the current product.

Sub Assembly Exchange Program

This program is for Service Centers to make the best use of their technical staff, offering an opportunity for them to "find & fix" the problem in a minimum amount of time. Most of our products will be supported by this level of service.

Each covered product will be divided into functional blocks i.e., PCBA, Keyboard, Power Supply, etc. Each of these blocks can be replaced with a minimum of time spent, to insure that the problem is corrected quickly.

When an item is found at fault you will have to either replace (for those without exchange privilege) or exchange with ATARI Service as follows:

- 1. Place in antistatic material (bag or foam)
- 2. Insure that item is properly packaged to prevent shipping damage (it is suggested that the original packing material be used when available).
- Enclose a check in the amount for that exchange (see exchange pricelist).
- 4. Ship PREPAID to:

CPS - PCB EXCHANGE 360 Caribbean Drive, Door #4E Sunnyvale, CA 94089

Typical turnaround is 3-5 days at exchange center.

NOTE: Most assemblies have "natural" divisions i.e., PCB w/shield or Drive Mechanism w/shield. Do not send 2 assemblies together, i.e., Drive & Interface Board, unless you wish to be charged for both.

Surcharges

Each item will be inspected for damage. If there is "minor" damage i.e., single missing chip, shield or solder bridge, there will be a 100% surcharge, \$55.00 will be \$110.00.

If there is "major" damage i.e., more than one item missing or excessive solder damage, ATARI will not allow an exchange credit on that item. We will notify the Service Center and scrap such item unless advised otherwise. The warranty for these exchanges is the same as for any part, See PARTS RETURNS in Exhibit "C" of your ISC/ICSSC Agreement.

<u>Proprietary Components Sales</u>

ATARI may provide parts at the component level for any given model. These parts will always include those parts that are only available from ATARI i.e., Custom IC's & plastic parts. We reserve the option to supply these items at a higher subassembly level. Example, when a "name plate" is ordered we may elect to sell an "upper housing" which includes the "name plate".

Many of the electronic parts are common items and should be off the shelf at many local component supply houses, i.e., Hamilton Avnet or Wyle/Elmar.

If you are having difficulty sourcing an item please contact the ATARI Parts Department at (408) 745-5501 for assistance.

Summary

<u>Important Phone Numbers</u>

*408-745-2466 Technical Support

_ , +5-5501 408-745-2367 :408-745-*408-745-5501 Dealer Parts Information End User Information

*408-745-Dealer Bulletin Board (coming in July)

*Dealer use only. Please don't give out to end users. May require authorization to use.

Important Addresses

For Whole Unit Exchanges: ATARI-CPS

360 Caribbean Drive, Door 4E

Sunnyvale, CA 94089

For SubAssembly Exchanges: CPS-PCB

360 Caribbean Drive, Door 4E

Sunnyvale, CA 94089

Parts Orders/RMA Requests:

ATARI CORP.

(From Exhibit "C") 1196 Borregas Avenue Sunnyvale, CA 94086



1 June 1986

The attached Price List is for use by Approved ISC & ICSSC's.

In order to provide better service to our dealers & customers we have reviewed the previous Parts List with an eye to minimize the amount of commonly available parts i.e., resistors, capacitors, transistors, etc..

With this new Parts List you will continue to have access to all of the ATARI Proprietary Parts and Test Data.

Also included is the Whole Unit & Subassembly Exchange Price List. I feel that many of you will be able to handle the more difficult repairs with this program.

If there are any items you find deleted from the current list that you are having problems finding at your local Parts House please contact ATARI Parts Department at (408) 745-5501 and we will assist you in locating a source or add it to our Price List.

Until our stock of some Non-Proprietary items is depleted, we will continue to ship them until they are gone.

W.R. (Randy) Hain

Technical Services Manager

Handy Han

					,

PART NUMBER	DESCRIPTION	PRICE
130XE FSM	MANUAL 130XE REFERENCE	5.00
A003647	RF CABLE ASSEMBLY	1.50
C010174	IC TRANS ARRAY CA3086	1.00
C010388-01	SWITCH SPRING RETURN	1.00
C310444	IC CUSTOM TIA "STELLA"	6.25
C010448	CONN SOLDER RT ANGLE	1.00
C010726	CABLE CUSTOM 6 WIRE	1.25
C010739	FIRE BUTTON -CX30	1.00
C010745	IC 6507 MPU	4.00 6.25
C010750	IC 6532 PIA IC CD4050B	1.00
C010816 C010819	USE CO14348 -VOLTAGE REGU	1.00
C011298	IC CUSTOM ROM	5.00
CO11299	IC CUSTOM ROM	5.00
C012099	IC CUSTOM ROM 4K X 8 -850	7.50
C012284	CRYSTAL 4.433618 MHZ	1.50
C012294	IC CUSTOM CHIP "POKEY"	6.00
C012295	**USE CO14805 IC GTIA CUS	10.00
C012296	IC CUSTOM ANTIC REV "D"	7.00
C012399	IC CUSTOM ROM (2K)	5.00
C012499	IC CUSTOM ROM (4K)	7.50
C012951	SPRING -FIRE BUTTON CX40	1.00
C012930-04	KEYTOP (START)	1.00
C012980-05	KEYTOP (SELECT)	1.00
C012980-06	KEYTOP (OPTION) -800	1.00 1.00
C012990 C012995	KEYTOP /SYSTEM RESET -800 CONN RT ANGLE (13 PIN)	1.50
C014106	HOLE COVER LABEL -810	1.00
C014316	CRYSTAL 1.000000MHZ	6.00
C014320	IC OP AMP LM324	3.00
C014322	CONN EDGE 22/44PIN	3.75
C014323	CONN EDGE 28/56PIN	4.75
C014328	TRANSISTOR ARRAY 6810	5.00
C014329	IC 1771 FFD	19.00
C014331	IC RAM (16K)	3.25
C014332	IC LM311	1.00
C014333	IC TRANS ARRAY 4011	1.00
C014334	IC TRANS ARRAY 4013B	1.00
CO14348	VOLTAGE REG 78M05 5V	1.00
C014349	VOLTAGE REG 78M12 12V	1.00
C014351	TRANSISTOR	1.25
C014379	RESISTOR NETWORK (9 X 4.7	1.00
C014384	INDUCTOR FERRITE BEAD AX	1.00 1.00
C014386-09 C014795	SOCKET 40PIN IC 6520A PIA	5.00
CO14805	IC CUSTOM GTIA CHIP	10.00
C014806	IC CUSTOM "SALLY"	8.00
0015925	INDUCTOR .82UH 10%	1.00
C018082	IC RAM (16K X 1)	8.00
C018110	BEZEL TOP -CX52	1.00

PART		
NUMBER	DESCRIPTION	PRICE
NUMBER C019062 C019156 C021697 C024947A C025913 C025913 C025914 C025915 C025983 C025983 C025984 C025986 C025986 C025987 C025987 C025988 C025988 C025988 C025988 C025988 C025988 C025988 C025987 C025988 C025988 C025988 C025987 C025988 C025988 C025988 C025987 C025988 C025988 C025987 C025988 C026031 C026161 C026161 C026162 C026163 C026164 C026165 C026165 C026165 C026165 C026165 C026165 C026165 C0261660 C0260617	CONN 9PIN SUB'O' RIGHT AN IC CUSTOM ROM CS -5200 IC CUSTOM ROM BASIC "C" - IC CUSTOM MANTIC "E" -130X IC CUSTOM MMU IC CUSTOM MMU IC CUSTOM DMA CONTROLLER IC CUSTOM GLUE CHIP CRYSTAL 32.0424MHZ IC CUSTOM GATE ARRAY -130 IC 68000-8 CPU IC SOUND Y-2149 -ST IC 68901 MFP IC 6650 ACIA IC RS-232 CRIVER 1488 IC RS-232 CRIVER 1489 IC PHOTOCOUPLER PC-900 IC DRAM 256K X 1 150NS CRYSTAL 2.4576MHZ -ST IC FFD CONTROLLER WD1772 IC ROM BOOT -520ST IG ROM BOOT -520ST MANUAL OWNERS SF354 MANUAL OWNERS SF354 MANUAL DWNERS SF354 MANUAL FIELD SERVICE -520 DIAGNOSTIC KIT -520ST IC TOS ROM #1 (U2) IC TOS ROM #2 (U3) IC TOS ROM #4 (U5) IC TOS ROM #4 (U5) IC TOS ROM #5 (U6) IC TOS ROM #6 (U7) CABLE DMA PORT 19PIN DISKETTE BLANK BOX OF (5) DIAGNOSTIC & DOUC KIT -ST IC MPU 8048 IC MMU "HAL" -1200XL IC ROM OS 8K X8 -1200XL IC ROM OS 8K X8 -1200XL	14.00 10.00 10.00
C060618 C061090 C061505 C061598 C061618	MODULATOR RF -1200XL CRYSTAL 3.579545MHZ -1200 IC RAM (16K X 4) IC CUSTOM ROM 16K X 8 OS- IC CUSTOM MMU -XE	10.00 7.25 1.50 14.00 10.00 14.00
C061838 C061922 C061982 C061991 C070000-001	CONN 7PIN DIN POWER -XE ***USE CO61991 *** IC CUS AC ADAPTER 6/80DXL & XE*S IC CUSTOM "FREDDIE" RE MODULATOR -XE SWITCH POWER SPDT ROCKER	1.50 0.00 11.00 6.00 7.25 1.50

PART NUMBER	DESCRIPTION	PRICE -
C070015	KEYBOARD ASSY -130XE	13.00
C070024	PCB ASSY MODULE OSC. 14.3	5.00
0070033	CONN DIN SPIN	1.00
2070091-011	POWER SUPPLY -SF314/354	24.00
C070099	520 PWR SUPPLY	35.00
C070119	SWITCH RESET (PUSH) -520S	1.00
C070120	SOCKET 68PIN SQUARE	3.00
C070122-002	IC CPU K/B -ST	10.00
C070127 C070129	SWITCH POWER DPDT ROCKER CONN RT ANGLE 40PIN	1.75
C070130	CONN DMA PORT DB-19	2.CO 2.CO
C070131	CONN 14PIN DIN	2.00
C070134	CONN 13PIN DIN VIDEO	2.00
C070135	CONN 7PIN DIN MALE POWER	1.00
C070139-002	CABLE 14PIN FDD I/O .75M	11.50
C070219	MECH 3.5" (EPSON)	85.00
C070246	CRYSTAL 3.579545 MHZ	1.50
C070258	KEYCAP SET -ST	10.00
C070263	RIBBON CART XMM/SMM 801/4	7.75
C070264	CABLE INTERFACE -SC1224	12.50
C070349-001	POWER CORD -1040ST	7.50
C070350-002	MECH 3.5" DUAL-NEWTRONICS	110.CO
0070352-002	MECH 3.5" DUAL -CHINON	110.00
C070355	MANUAL FIELD SERV -SF354E	20.00
C070359	MANUAL FIELD SERV -SF314E	20.00
C070433 C070434	MANUAL FIELD SERV-SC1224J	20.00
0070434	MANUAL FIELD SERV -SMM804 MANUAL FIELD SERV -XXM801	20.00 20.00
C070491	RF MODULATOR -520/1040STM	30.00
C070713	CLIP SQUARE CHIP (68PIN)	0.10
CA010112	ANTENNA SWITCH BOX ASSY	2.70
CA010410	RF MODULE ASSY -2600	5.00
CA012174	RF MODULATOR ASSY -2600	5.00
CA012952-02	KEYEOARD ASSY -800	25.00
CA014072	DISK DRIVE ASSY -810M	75.00
CA014120	ANTENNA SWITCH BOX	1.75
CA014122	CABLE I/O DATA (3 FEET)	13.50
CA014155	PCB ASSY PWR SUPPLY -400	35.00
CA014784	POWER CORD ASSY -820	10.00
CA015796	CARTRIDGE SOCKET ASSY-260	6.00
CA016741	PCB JOYSTICK CX40 (USE FK	1.25
CA017207	MECH 5.25" TANDON -810	80.00
CA017936	PCB ANALOG (810M/T)	45.CO
CA017947 CA017999	CABLE INTERCONNECT -810	4.25
CA017999 CA018145	KEYBOARD ASSY -400 CABLE ASSY CX52 CONTROLLE	20.00
CA018218	RF CABLE ASSY -5200	6.00 3.00
CA021374	PCB ASSY MAIN -5200-2P	50.00
CA024624-001	CABLE RF -600XL	3.00
CA026259-001	IC TOS ROM SET (6 PCS.)	60.00

PART		
NUMBER	DESCRIPTION	PRICE
F0100220	TAPE TEST DIGITAL	5 . 00
FD100221	TAPE TEST AUDIO 3KHZ	5.00
F0100223	MANUAL FIELD SERVICE-1010	20.00
FD100268	MANUAL FIELD SERVICE -835	. 50-00
FD100288	MANUAL FIELD SERVICE-1020	20.00
FD100290	MANUAL FIELD SERVICE-1025	20.00
FJ100330	MANUAL FIELD SERVICE-1050	20.00
FD100557	DIAGNOSTIC DISK 1.0 -1050	10.00
FD100570	MANUAL FIELD SERVICE-CX55	20.00
FD100660	MANUAL FIELD SERVICE-CX22	20.00
F0100670	MANUAL FIELD SERVICE-1027	20.00
FD100690	DISKETTE MASTER -1050	5.00
F3100740	MANUAL FIELD SERV -800xL	20.00
FK100172	DIY KIT JOYSTICK REPAIR	2.50
FK100175	PCB JOYSTICK REPLACEMENT	1.75
FK100304	DIY KIT PADDLE CONTRER PO	3.00
FK100307	DIY KIT 9PIN CONNECTOR -	3.00
FK100308	DIY KIT POWER JACK -2600	1.00
FK100309	DIY KIT SWITCH SLIDE/MOM	2.50
FK100310	DIY KIT COAX CABLE -2600/	2.75
MA017600	DIAGNOSTIC CART 2.6 -2600	35.00
44017601	CART SIGNAL TRACKING -260	35.00
TE15638	SERIAL PORT BOARD 400/800	28.00
TE15639	PERIPHERAL PORT PLUG	12.00

(NOTE: ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE)



ATARI® PART NUMBER		(DEALER) EXCHANGE COST (1)	PURCHASE			
10400T	1040 CPU COMPUTER COMPLETE 1040 PCB ASSEMBLY 1040 KEYBOARD ASSEMBLY 1040 INTERNAL DRIVE 1M 1040 POWER SUPPLY	\$125.00 \$65.00 \$30.00 \$60.00 \$30.00	N/A \$350.00 \$60.00 \$110.00 \$45.00	WHOLE	UNIT	COMPLETE
520ST CA070052-001 CA070052-102 CA070022-005 C070099 CA070025	520 COMPUTER COMPLETE 520 PCB ASSY W/TOS & MOD 520 PCB ASSY W/TOS ONLY 520 KEYBOARD ASSEMBLY 520 POWER SUPPLY MOUSE	\$95.00 \$55.00 \$55.00 \$25.00 N/A \$20.00	N/A \$250.00 \$225.00 \$50.00 \$35.00 \$30.00	WHOLE		
SF354 SF314 C070219 C070314 C070091-011 CA070063 C070139-002	DISK DRIVE 500K DISK DRIVE 1M SF354 DISK DRIVE MECHANISM SF314 DISK DRIVE MECHANISM SF DISK DRIVE POWER SUPPLY INTERFACE PBCA I/O SF DRIVES CABLE, INTERFACE DRIVE .75M	\$75.00 \$90.00 \$50.00 \$60.00 N/A N/A	N/A N/A \$85.00 \$110.00 \$24.00 \$20.00 \$11.50	WHOLE WHOLE	UNIT	COMPLETE COMPLETE
SM124 SC1224 CO70264	SM124 BLACK & WHITE MONITOR SC1224 COLOR MONITOR CABLE, SC1224 COLOR MONITOR	\$60.00 \$95.00 N/A	N/A N/A \$11.50	WHOLE WHOLE	UNIT UNIT UNIT	ONLY ONLY ONLY
SMM804 XMM801	PRINTER 80 COL DOT MATRIX PRINTER 80 COL DOT MATRIX	\$75.00 \$75.00	N/A N/A	WHOLE WHOLE	UNIT UNIT	ONLY ONLY
130XE CA070012-001 C070015 C061982	130XE COMPUTER COMPLETE 130XE PCB ASSEMBLY 130XE KEYBOARD ASSEMBLY 130XE POWER SUPPLY	\$65.00 \$40.00 N/A N/A	N/A \$90.00 \$18.00 \$11.00	WHOLE	UNIT	COMPLETE
A1050 A1027	DISK DRIVE (8BIT) PRINTER 'LQ' REPLACE W/ XDM	\$75.00 \$75.00	N/A N/A	WHOLE WHOLE	UNIT UNIT	ONLY ONLY

NOTE(A): PRICES ARE SUBJECT TO CHANGE WITHOUT NOTICE.

NOTE(B): PRICES INCLUDE SURFACE FREIGHT, ANY OTHER WILL BE SENT FREIGHT COLLECT.

- (1) THESE PRICES ARE FOR COMPLETE, UNDAMAGED, SUBASSEMBLIES, IF THERE IS ANY 'MINOR' DAMAGE, ie: A SINGLE MISSING CHIP OR SIMPLE SOLDER DAMAGE, THERE WILL BE A SURCHARGE OF 100% OF THE EXCHANGE PRICE.
- (1a) IF THE DAMAGE IS MORE EXTENSIVE THE ITEM WILL NOT BE ACCEPTED FOR EXCHANGE. THE DEALER WILL BE NOTIFIED, AND THE ITEM WILL BE SCRAPED.
- (2) THESE PRICES ARE FOR COMPLETE UNITS, IF ANY OF THE STANDARD ACCY'S OR MANUALS ARE MISSING THEY WILL BE CHARGED FOR C.O.D.

		DESCRIPTION	KIT QTY	ON
	C025912	IC; CUSTOM MMU IC; CUSTOM DMA CONTROLLER IC; CUSTOM VIDEO SHIFTER IC; CUSTOM GLUE CHIP CRYSTAL; 32.0424 MHZ RES; NETWORK 10K OHM X 9 10 PIN IC; 68000-8 CPU IC; YM-2149 SOUND CHIP IC; 68901 MFP IC; 6850 ACIA IC; PC-900 PHOTOCOUPLER CRYSTAL; 2.4576 MHZ IC; WD1772 FFD CONTROLLER IC; 64K BOOT ROM #1 IC; 64K BOOT ROM #2 OWNERS MANUAL IC; ROM TOS-U2 IC; ROM TOS-U3 IC; ROM TOS-U4 IC; ROM TOS-U5 IC; ROM TOS-U7 POWER SWITCH (CO61022/ALT) POWER SUPPLY CONN; 40 PIN R-ANGLE	2	COMMON
	C025913	IC; CUSTOM DMA CONTROLLER	2	COMMON
	C025914	IC; CUSTOM VIDEO SHIFTER	2	COMMON
	C025915	IC; CUSTOM GLUE CHIP	2	COMMON
	C025944	CRYSTAL; 32.0424 MHZ	-	COMMON
	C025978-001	RES; NETWORK 10K OHM X 9 10 PIN	1	COMMON
	C025982	IC; 68000-8 CPU	1	COMMON
	C025983	IC; YM-2149 SOUND CHIP	2	COMMON
	C025984	IC; 68901 MFP	2	COMMON
	C025985	IC; 6850 ACIA	1	COMMON
	C025988	IC; PC-900 PHOTOCOUPLER	2	COMMON
	C025993	CRYSTAL; 2.4576 MHZ	1	COMMON
	C026028	IC; WD1772 FFD CONTROLLER	1	COMMON
	C026034	IC; 64K BOOT ROM #1	1	COMMON
	C026035	IC; 64K BOOT ROM #2	1	COMMON
	C026051-001	OWNERS MANUAL	1	520ST
	C026160	IC; ROM TOS-U2	1	COMMON
	C026161	IC; ROM TOS-U3	1	COMMON
	C026162	IC; ROM TOS-U4	1	COMMON
-	C026163	IC; ROM TOS-U5	1	COMMON
	C026164	IC; ROM TOS-U6	1	COMMON
	C026165	IC; ROM TOS-U7	1	COMMON
	C070006	POWER SWITCH (CO61022/ALT)	1	520ST
	C070099	POWER SUPPLY	2	520ST
	C070129	CONN; 40 PIN R-ANGLE CONN; DB-19P HARD DISK CONN; 14 PIN DIN CONN; DB-25P RS-232C CONN; DB-25S PARALLEL CONN; 13 PIN DIN VIDEO CONN; 7 PIN DIN MALE/POWER LINE FILTER; SNH19L-0601-4	1	COMMON
	C070130	CONN; DB-19P HARD DISK	1	COMMON
	C070131	CONN; 14 PIN DIN	1	COMMON
	C070132	CONN; DB-25P RS-232C	1	COMMON
	C070133	CONN; DB-25S PARALLEL	1	COMMON
	C070134	CONN; 13 PIN DIN VIDEO	1	COMMON
	C070135	CONN; 7 PIN DIN MALE/POWER	1	COMMON 520ST
	C070242	LINE FILTER; SNH19L-0601-4	2	520ST
	C070258	KEYCAP KIT (1 EACH KEY)	2	COMMON
	C070349-001	POWER CORD 1040ST	1	1040ST
	C070350-002	MECH; 3.5" DUAL NEWTRONIC	1	1040ST
	C070352-002	MECH; 3.5" DUAL CHINON	SUB	1040ST
	C070491	RF MODULATOR	1	COMMON
	CA070016-001	BOTTOM HOUSING W/FEET	1	520ST
	CA070020-001	TOP HOUSING/INDICATOR/NAME PLATE	1	520ST
	CA070022-005	KEYBOARD ASSEMBLY	1	520ST
	CA070025	MOUSE	1	COMMON
	CA070052-001	PCB ASSEMBLY W/SHIELDS	1	520ST
	CA070057-005	KEYBOARD ASSEMBLY W/CPU	1	1040ST
	CA070059-002	POWER SUPPLY ASSEMBLY	1	1040ST
· .	CA070097-001	PCB ASSEMBLY W/O MODULATOR	1	1040ST
Minute 1				

C026287	ST	DIAGNOSTIC	&	DOCUMENTATION	03/01/86
				مئة على مئه مله مئاء مئاء مئاه مناه مناه مناه مناه مناه مناه مناه من	. 4 . 4 . 4 . 4 . 4 . 4 . 4 . 4 . 4 . 4

*****	************	*****	*******
PART NUMBER	DESCRIPTION	KIT	USED ON
C020118-002	FIELD SERVICE MANUAL		ST
CO70355	FIFID SERVICE MANUAL		SF354E
C070359			SF314E
0070433	FTFLD SERVICE MANUAL	. 1	SC1224J
C070434 CA026240-005	FIELD SERVICE MANUAL DIAGNOSTIC ASSEMBLY COMPLETE 3.	1 5 1	SMM804 ST
CA026297-00	O3 DIAGNOSTIC UPGRADE FROM REV	3.3 TO	3.5 03/01/86 ********
PART		KIT	USED
NUMBER	DESCRIPTION	QTY	ON
CA026364-002*	ST DIAGNOSTIC ROM SET REV 3.5 WITH DOCUMENTATION	1	ST
C020118-002		1	ST
C070355	FIELD SERVICE MANUAL FIELD SERVICE MANUAL FIELD SERVICE MANUAL	1	SF354E
C070359	FIELD SERVICE MANUAL		SF314E
C070433	FIELD SERVICE MANUAL	1	SC1224J
	FIELD SERVICE MANUAL	1	SMM804
* NOTE: IF YOU ORDER THIS UPG	U HAVE A 520ST DIAGNOSTIC ASSEMBL RADE.	Y (CO26	240) YOU NEED ONLY
CA0262'	90-001 XE SERVICE/REPAIR PARTS	******	03/01/86 ********
PART		KIT	USED
NUMBER	DESCRIPTION	QTY	ON
	130XE COMPLETE	1	XE
	1050 COMPLETE	1	1050
CA026297-0	O3 XE DIAGNOSTIC & DOCUMENTATI	ON KIT	03/01/86
PART			USED
NUMBER	DESCRIPTION	QTY	ON
130AE E&M	130XE REFERENCE MANUAL	1	130XE
	XMM801 FIELD SERVICE MANUAL		XMM801
ED100330	1050 FIELD SERVICE MANUAL	1	1050
FD100470	1027 FIELD SERVICE MANUAL	1	1027
CA026365-001	DIAGNOSTIC ASSY XE/XL REV 3.4		XE/XL
J.,			





MODEL/ASSY: 1040STF / SC1224

DATE: 1 JUNE 1986

REFERENCE: NONE

TAN #= 0001

EFFECTIVITY:

AS REQUIRED - NOT MANDATORY

ISSUE: SOME UNITS EXHIBIT DISTORTED SCREEN DISPLAYS.

DESCRIPTION:

THERE ARE 2 (TWO) DIFFERENT REPORTED SYMPTOMS, SOMETIMES APPEARING TOGETHER.

A) GHOSTING ON THE RIGHT OR LEFT SIDE OF VERTICAL LINES AND OR CHARACTERS.

B) WAVY HORIZONTAL LINES ON THE LEFT 1/4 TO 1/3 OF THE SCREEN - RUNNING THE VERTICAL LENGTH OF DISPLAY.

PROBLEM:

EXCESSIVE CAPACITANCE ON THE MONITOR OUTPUT LINES.

SOLUTION:

REPLACE CAPACITORS ON R.G. & B OUT, VSYNC & HSYNC LINES DISASSEMBLE 1040

REPLACE THE FOLLOWING:

COMPONENT

WAS

IS

NOTES

C109 THRU C113 470PF

22_PF

OTHER SPECIFICATIONS SAME

REASSEMBLE 1040

ADDITIONAL INFO:

THIS SYMPTOM MAY OR MAY NOT BE CORRECTED BY SWAPPING

THE MONITOR, CABLE & CPU, AS MOST MONITORS WILL WORK

WITH THE HIGHER CAPACITANCE.

DOCUMENTS:

SCHEMATIC CO70522 Rev A





MODEL/ASSY: 1040STF

DATE : 1 JUNE 1986

REFERENCE : PENDING

TAN # = 0002

<u>EFFECTIVITY</u>: AS REQUIRED - NOT MANDATORY

ISSUE:

EXCESSIVE NOISE (WHINE OR WHISTLE) FROM POWER SUPPLY AREA

OF SOME CPU'S.

DESCRIPTION: HI PITCH SOUND APPROXIMATELY 15-17 KHZ IS AUDIBLE.

PROBLEM:

THE 12V INVERTER, U62 (TL497A), IS BEING OPERATED AT THIS

FREQUENCY, AND, IN SOME CASES, WILL PRODUCE AN AUDIBLE

LEVEL OF SOUND.

SOLUTION:

INCREASE THE INVERTER OPERATING FREQUENCY

DISASSEMBLE 1040

REPLACE THE FOLLOWING:

<u>COMPONENT</u> <u>WAS</u>	<u>IS</u> .	<u>NOTES</u>
R17 1 OHM	5 OHM	OTHER SPECIFICATIONS SAME
L4 100µH	220µH	OTHER SPECIFICATIONS SAME
C28 100pF	330PF	OTHER SPECIFICATIONS SAME

MEASURE 12V AT JP2(+) & JP3(-), SHOULD BE \pm 15%

REASSEMBLE 1040

ADDITIONAL INFO: Most units, >80%, do not produce this sound at a PERCEPTIBLE LEVEL AND THERE IS NO REASON TO BELIEVE THAT THEY WILL EVER CROSS THAT THRESHOLD. IN ANY CASE, THE CIRCUIT FUNCTION IS NOT EFFECTED BY THE

PRODUCTION OF AUDIBLE SOUND.

DOCUMENTS: SCHEMATIC CO70522 REV A





MODEL/ASSY:

1040STF

DATE: 1 JUNE 1986

REFERENCE:

NONE

TAN # = 0003

EFFECTIVITY:

NONE - INFORMATION ONLY

ISSUE:

UNUSUAL SOUNDS FROM DISK DRIVE MECHANISM

DESCRIPTION:

THERE ARE SEVERAL DIFFERENT REPORTS:

CLUNKING OR HARD STEP NOISE

R) SCREACHING (UNLUBRICATED METAL ON METAL)

C) GRINDING & RATCHATING

PROBLEM:

AT THIS TIME THERE ARE NO "PROBLEMS" RELATED TO

THESE "SOUNDS".

SOLUTION:

SUGGESTIONS FOR THESE COMPLAINTS OR PREVENTION:

THESE DRIVES (NEWTRONICS) MAKE MORE NOISE THAN THE PREVIOUS TYPES USED IN THE SF SERIES.

B) EXCHANGE DRIVE MECHANISM TO CONFIRM "PROBLEM".

ADDITIONAL INFO:

IF THERE IS A FUNCTIONAL PROBLEM, I.E., WON'T READ

OR COMPATIBILITY, YOU SHOULD FOLLOW STANDARD

REPLACEMENT/REPAIR PROCEDURES.

DOCUMENTATION:

N/A





MODEL/ASSY: "ST" SERIES

DATE = 1 JUNE 1986

REFERENCE:

NONE

TAN # = 0004

EFFECTIVITY:

AS REQUIRED - NOT MANDATORY

ISSUE:

SOME PRINTERS WILL NOT "WORK" WITH THE 520ST OR 1040STF

DESCRIPTION:

EVEN WITH THE PROPER "DRIVER" (SOFTWARE) THE PRINTER WON'T

RESPOND OR PRINTS ERATICLY.

PROBLEM:

SOME PRINTER(S) FROM SOME MANUFACTURERS HAVE <2.0k OHM TERMINATION RESISTORS. THIS REQUIRES AN EXCESSIVE DRIVE

CURRENT WHICH THE YM2149 CHIP CAN NOT PROVIDE.

SOLUTION:

THESE ARE IN ORDER OF PREFERENCE:

(A) USE DIFFERENT MAKE AND/OR MODEL PRINTER

(B) CHANGE TERMINATION RESISTORS TO >3.3K OHM

INSTALL DRIVER BUFFER POWERED FROM THE PRINTER, AS THIS PORT IS BIDIRECTIONAL, WITH OPTION C YOU WILL LOSE

THIS FEATURE.

ADDITIONAL INFO:

I WILL BE PUBLISHING A LIST OF MODELS THAT HAVE BEEN FOUND TO WORK CORRECTLY, FROM A HARDWARE STAND POINT,

WITHOUT MODIFICATION.

IF YOU CAN CONFIRM ADDITIONS TO THIS LIST PLEASE SEND THE NAME OF THE MANUFACTURER AND MODEL OF PRINTER YOU

HAVE TESTED ALONG WITH THE SOFTWARE YOU USE D.

DOCUMENTATION:

N/A





MODEL/ASSY : "ST" SERIES

DATE : 1 JUNE 1986

REFERENCE: ST DIAGNOSTIC 3.3 - 3.5

TAN #: 0005

EFFECTIVITY:

INFORMATION ONLY

ISSUE:

ROM CHECKSUMS FOR "ST" SERIES

DESCRIPTION:

NZA

PROBLEM:

INFORMATION REQUIRED

SOLUTION:

THE FOLLOWING IS THE P/N AND CHECKSUMS FOR THE U.S. VERSIONS

OF ST PRODUCTS

VERSION

CHIP	B00T	F ROM	TOS ROM	
<u>LÖCATION</u>	CHIP P/N	<u>CHECKSUM</u>	<u>CHIP P/N</u> <u>CHECK</u>	SUM
112			C026160-001 FBF1	
U2 U3 U4	C026034	D06A	C026161-001 6E55 C026162-001 F9CC	
U5	6020034	DUOA	C026163-001 95 0 8	
U6 U7	C026035	A105	C026164-001 A85B C026165-001 29E4	

ADDITIONAL INFO:

BOTH VERSIONS OF ROM WILL BE CHECKED BY THE DIAGNOSTIC

AND PASSED IF EITHER VERSION IS PRESENT.

DOCUMENTATION: NONE





MODEL/ASSY: 520ST POWER SUPPLY

DATE= 1 JUNE 1986

REFERENCE:

NONE

TAN #= 0006

EFFECTIVITY:

INFORMATION ONLY

ISSUE:

REPORTS THAT SOME SUPPLIES HAVE HAD > 10V ON THE 5V LINE

DESCRIPTION:

THERE ARE TWO (2) SUPPLIERS OF POWER SUPPLIES FOR THE 520ST. ONE WITH A HIGH PROFILE & LOUVERED OPEN COVER, THE OTHER HAS A LOW PROFILE & CLOSED COVER. THERE IS NO FUNCTIONAL

DIFFERENCE BETWEEN THE SUPPLIES.

PROBLEM:

A FEW OF THE "HIGH" PROFILE SUPPLIES HAVE HAD FROM 10-15 VOLTS ON THE 5V LINE (PINS 1 & 6 TO 3 & 7). THIS IS CAUSED BY THE LOSS OF FEEDBACK (SENSE) WITHIN THE SUPPLY CAUSING

THE SUPPLY TO SEEK COMPLIANCE.

WE HAVE ONLY BEEN ABLE TO RECREATE THIS PROBLEM BY DROPPING

THE SUPPLY CAUSING AN OPEN TRACE ON THE PCB.

SOLUTION:

A) DO NOT DROP THE POWER SUPPLY

MEASURE THE 5V LINE ON ALL SUSPECTED SUPPLIES

(2) REPLACE DEFECTIVE SUPPLY

ADDITIONAL INFO:

ASIDE FROM THIS PROBLEM, THERE ARE NO OTHER REPORTS OF UNUSUAL FAILURES IN EITHER THE "HIGH" OR "LOW"

PROFILE SUPPLIES.

DOCUMENTATION:

N/A